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- Designed & manufactured to DNV 2.7-1:2006 & EN 12079.
- · 16 cylinder frame Supplied hot dip galvanised.
- Supplied fully assembled & pressure tested.
- · Cylinders supplied with neck rings. Cylinders @ 50 Litres.
- Cylinder neck painted to your choice of colour to represent gas service.
- · Manifold supplied with BS341 no. 3 connections, EN13769 compliant
- Full certification pack supplied c/w pressure test certificate of conformity
- Frames supplied stenciled and fitted with DNV decal, DNV label and Tare / MGW / Payload sticker

















Cylinder	IL1.50.229.200	
Manufacturing Standard	ISO 9809-1	
Dimensions	229mm OD x 1480 mm Length x 50.0 ltrs	
Material	34CrMo4	
Manufacturing Process	Hot Spinning of Seamless Steel Tubes	
Heat Treatment	Hardened Quenched and Tempered	
Working Pressure	200 bar	
Hydraulic Test Pressure	300 bar	
Minimum Burst Pressure	480 bar 50 Litres	
Volumetric Capacity (nominal)		
Nominal Gas Capacity	10 cu.m (Approx)	
Cylinder Outside Diameter (+_1%)	229mm	
Cylinder Length (without valve (+_20MM)	1470mm (Approx)	
Tare Weight (+_5%)	54 kg (Approx)	
Gas Application	Oxygen	
Neck Thread Specification	25E as per EN-629	
Valve	Hand wheel Operated Valve with BS3 Outlet	
External Finish	Powder coated as per Gas Color Code for	
	Oxygen Black (RAL 9005) with white neck	













DNV-GL

DESIGN VERIFICATION REPORT

DVR-262.1-032435-J-3 Rev.: 0

Particulars of Design

Designer / Client Synergy Bell (Division of Bell FluidTechnics Pvt. Ltd.) Manufacturer Synergy Bell (Division of Bell FluidTechnics Pvt. Ltd.)

DNV GL survey office Mumbai

Client project reference SYBL/19-20/053

DNV GL project number A0739915

This is to verify that the design of:

16 Cylinder Rack Frame

has been reviewed and found to comply with:

[1] DNV GL Standard DNVGL-ST-E271 "2.7-1 Offshore containers", August 2017.

[2] ISO 10855:2018 Offshore containers and associated lifting sets – Design, manufacture, testing, inspection and marking.

[3] IMO MSC / Circular 860.



















16 cylinder Quad DNV 2.7-1 Dimensions (L x W x H): 1.1 x 1.0 x 1.9 Weight (filled with nitrogen at 300 bar): 1,800 kg Volume (filled with nitrogen at 300 bar): 208 m3

King valves per quad: 2 x BS No. 3 (5/8 "BSP RH INT.) Each cylinder is equipped with individual valve.



48 cylinder Quad DNV 2.7-1 Dimensions (L x W x H): 1.8 x 2.1 x 1.8 Weight (filled with nitrogen at 300 bar): 5,090 kg Volume (filled with nitrogen at 300 bar): 623 m3

King valves per quad: 2 x BS No. 3 (5/8 "BSP RH INT.) Each cylinder is equipped with individual valve.



64 cylinder Quad DNV 2.7-1 Dimensions (L x W x H): 1.8 x 2.1 x 2.3 Weight (filled with nitrogen at 300 bar): 6,400 kg Volume (filled with nitrogen at 300 bar): 831 m3

King valves per quad: 2 x BS No. 3 (5/8 "BSP RH INT.) Each cylinder is equipped with individual valve.



Cylinder Lift Frame DNV 2.7-1 Dimensions (L x W x H): 1.2 x 1.15 x 2.2 Weight: 535 kg

ORDERING INFORMATION

Sr.	Part Number	Description
1	SY-DNVQ-16	HIGH PRESSURE HOT DIP GALVANIZED DNV QUAD, 16 CYLINDER WITH
		ISOLATION VALVE AND GAS MANAGEMENT PANEL WITH REGULATOR
2	SY-DNVQ-32	HIGH PRESSURE HOT DIP GALVANIZED DNV QUAD, 32 CYLINDER WITH
		ISOLATION VALVE AND GAS MANAGEMENT PANEL WITH REGULATOR
3	SY-DNVQ-64	HIGH PRESSURE HOT DIP GALVANIZED DNV QUAD, 64 CYLINDER WITH
		ISOLATION VALVE AND GAS MANAGEMENT PANEL WITH REGULATOR













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